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INSTALLATION BULLETIN # 6001
DATE: 27 AUGUST 03 (Rev. 10.20.05)

WARRANTY: 1 YEAR FROM DATE OF PURCHASE. REPLACEMENT OF PRODUCT DEEMED DEFECTIVE BY THE FACTORY. LABOR NOT INCLUDED.

SUBJECT: INSTALLATION OF STEERING WHEEL & ADAPTER

DESCRIPTION: INSTALLATION OF FLAMING RIVER STEERING WHEEL ADAPTER & SETTING CANCELING CAM POSITION.

Note: Horn relay must be used for proper operation of system. Battery must be disconnected before starting installation.

Installation:

- 1) Make sure that front wheels are centered and straight.
- 2) Position the canceling cam so that it is in between the 10 and 11 o'clock position. (figure A)
- 3) Place the steering wheel adapter on the column ensuring that one wheel mounting hole is in the 12 o'clock position. (see figure B)
- 4) Tighten the 7/8" center nut until the wheel adapter has approximately 1/16 inch between the adapter and the column shroud.
- 5) Install the horn contact kit (part FR20120HN) into the canceling cam stem. (Follow instructions with kit).
- 6) Place horn button retaining ring, flange facing down, through center hole of steering wheel.
- 7) Next place horn button through retaining ring so that horn button is locked into place.
- 8) Run wire from horn contact kit to terminal on back of horn button. If horn button has two terminals on back run a wire from the second terminal to the adapter itself to complete ground. (See Fig. C)
- 9) Mount steering wheel to adapter using screws provided with adapter.
- 10) If wheel has a center pad, mount it to wheel using appropriate fasteners.
- 11) Reconnect battery

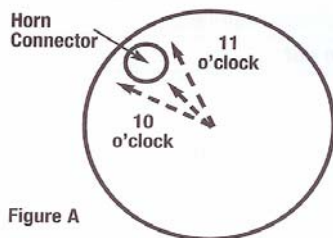


Figure A

WHEEL ADAPTER

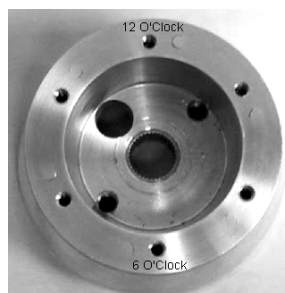


Figure B

HORN BUTTON

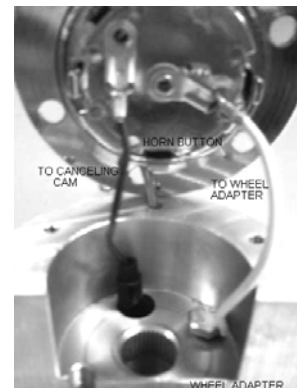


Figure C

NOTE: For Waterfall wheels, use the mounting hardware included in all Waterfall wheel adapters to mount the wheel.