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INSTRUCTION BULLETIN # 7001

INSTRUCTIONS – SWINGAWAY BRACKET & SWIVEL MOUNT KIT – FR1621 (1-3/4" column), FR1622 (2" column)

WARRANTY: ONE (1) YEAR FROM DATE OF PURCHASE. REPLACEMENT OF PRODUCT DEEMED DEFECTIVE BY THE FACTORY. LABOR NOT INCLUDED.

Note: the SwingAway column bracket is designed to be used with a floor shift column only.

- 1) Measure from the firewall towards the dash 17". This is the optimum distance for the SwingAway bracket.
- 2) The SwingAway mounting bracket must be mounted under the dash on a *flat* mounting surface using the two 1" slotted mounting holes. Depending on the type of car and dash, some modification may be required.
- 3) Remove the two cap screws from the swivel floor mount and separate the three pieces.
- 4) Gently spread the swivel ball where it is split. Slide the swivel ball over the column tube and then reinstall the other two pieces and snug the two cap screws. NOTE: Do not overtighten.
- 5) Separate the swivel portion of the column drop and mount it to the swing away bracket using the two cap screws provided.
- 6) Mount the lower portion of the column drop back to the swivel then mount it to the column and snug the mounting screws.
- 7) Secure the floor mount to the floor using the four mounting holes and the length of cap screw that best fits your application.
- 8) Tighten down all the column drop mounting screws and check for proper operation.
 - A) Pull down on the stainless steel locking pin and twist to lock it in the open position.
 - B) Slide the column to right making sure that the SwingAway bracket and the swivel floor mount are not binding.
- 9) When installing u-joints the SwingAway mounting system must be used with a combination of three u-joints – either a double and a single or three single joints. **IMPORTANT** – if using a double u-joint, it must be mounted at the top (at the firewall). If using three single joints, the support bearing must be mounted on the lower shaft.

Warranty Disclaimer

Because of their intended usage, the manufacturer makes no warranties whatsoever expressed or implied, oral or written, to purchasers of their products regarding performance, safety, fit, merchantability or length of service. Purchasers are responsible for selection of proper goods and must rely on their own skill or judgment that such goods are suitable for the purchaser's application.